User:

Thursday, 27/11/2008 2:26:12 PM

Julie Dawson

Process Sheet

Customer

First Issue

Written By

Previous Run

: CU-DAR001 Dart Helicopters Services

Job Number **Estimate Number**

: 43823

P.O. Number

This Issue : 27/11/2008 Prsht Rev.

: NC

: 13034

: //

: 42113

S.O. No. :

: SMALL /MED FAB Type

Part Number

Drawing Name

: D36509

Drawing Number Project Number : D3650 REV.C : N/A

: TOP PANEL ASS'Y

Drawing Revision

: C

Material

Due Date

: 20/12/2008

Qty: 10 Um:

Each

Checked & Approved By

Comment

ECN 1113P 08-01-22 Est Rev:B

DD verified by: EC DD verified by: EC

Est Rev:C ecn1162 08-04-02 DD verified by: EC

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

M304S26GA

304/316 0.018 SHEET



Comment: Qty.: 0.0536 sf(s)/Unit

0.5355 sf(s)Total:

304/316 SS sheet 26 ga (0.018" thick)

Batch: 109 39 8

2.0

WATER JET

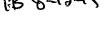


Comment: FLOW WATER JET

1-Cut as per Dwg D3650

Dwg Rev: Prog Rev:_

B8-13-15



2-Deburr if necessary

3.0

QC2

B8-13-15

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

QC8

SECOND CHECK



Comment: SECOND CHECK

5.0

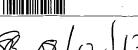
BRAKE NC

NC BRAKE



Comment: NC BRAKE

Form as per Dwg D3650



Dart Aerospace Ltd

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W/O:	· · · · · · · · · · · · · · · · · · ·		WO	RK ORDER CHANG	ES				
DATE	STEP	PRO	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
					·				
		1	.,						
			•						
Part No		PAR #:							
	R	esolution:	Disposition	ı:	QA: N/C	Closed:		Date: _	
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NC	R)			
DATE	CTED	Description of NC		Corrective Action Section		Verifi	cation	Approval	Approval QC Inspector
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sigr Dat	ı&t ∣ _{Seci}			
	1								
					:				-

NOTE: Date & initial all entries

Date:

Thursday, 27/11/2008 2:26:12 PM

User:

Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: TOP PANEL ASS'Y

Job Number: 43823

Part Number: D36509

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP



7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and stock

Location:





8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Daiti	·oopaoc	, E.U								
W/O:			WO	RK ORDER CHANG	GES					
DATE	STEP	PR	OCEDURE CHAI	NGE	i .	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
							,			
♥ 1 Mark de de seus index										
Part No	:	PAR #:	Fault Categ	ory:	_ NC	R: Yes	No DQ	A:	_ Date: _	
	R	esolution:	Disposition	:	QA	: N/C CI	osed:		Date: _	
NCR:		,	WORK ORDE	R NON-CONFORM	ANCE	(NCR	R)			
DATE	STEP	Description of NC				tion B		ation	Approval	Approval
DAIL	SIEF	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Secti		Chief Eng	QC Inspector
	:				:					
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NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order: 43823				
Description: Angle	Part Number:	D3650-9			
Inspection Dwg: D3650 Rev: B		Page 1 of 1			

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Drawing	Tolerance	Actual	Accept	Reject	Method of	Comments
Dimension	7 0.0.0.00	Dimension		,	Inspection	
Ø0.098	+0.004/-0.001	,101	X			
0.89	+/-0.030	,896				
1.07	+/-0.030	812,1	× ×			
0.28	+/-0.030	286,	Yex.			
6.05	+/-0.030	6.050	×			
0.55	+/-0.030	,555	*			
8.19	+/-0.030	8.187	* *			
801	4-,010	,617	×			
			-		,	
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Measured by:	B	Audited by:	8	Prototype Approval:	N/A
Date:	8-17-15	Date:	08/12/16	Date:	N/A

Rev	Date	Change	Revised by _∧	Approved
_ A_	08.04.17	New Issue	KJ/DD 🖟	N.



